

**PT Asia Ltd.**

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Print Sample Data



Sample Num.
Customer
Contact Person

Date received
Date end
Local ☒ International ☐

CUSTOMER REQUIREMENTS

Sample material	<input type="text" value="Plastic Cover Ballast Philips"/>	Printing Line	<input type="text" value="1"/>
Line speed	<input type="text" value="1 pcs/5 second"/>	Print size	<input type="text" value="As show enclose"/>
Space between products	<input type="text" value="-"/>	Barcode	<input type="text" value="-"/>
Print time (if static)	<input type="text" value="-"/>	Logo	<input type="text" value="-"/>

CIJ INK JET PRINTER

Type	4900 <input checked="" type="checkbox"/>	6800 <input type="checkbox"/>	6200 <input type="checkbox"/>
Type	7300 <input type="checkbox"/>	4800 <input type="checkbox"/>	4200 <input type="checkbox"/>

TECHNICAL SPECIFICATIONS

#	PRINTER	PRINTHEAD	INK TYPE	INK COLOR	INK BASED	NOZZLE SIZE
1	4900	MK7 Ultima	3103	Black	M1	62
2						
3						
4						

Message

Comment

- The marking will be following the IEC standard

Completed ☒
Ship to customer ☒
Ship to distributor ☐

Sample done by
Verified by

Approved by



MARK SAMPLE 1



MARK SAMPLE 2

Maneenin, Jirapong

From: LU Kaven
Sent: Friday, November 26, 2010 11:42 AM
To: Maneenin, Jirapong
Cc: TANSIRISERNKUL SANTI, LU, Sukol
Subject: Durability and legibility of marking(IEC61347-1)

Dear Jirapong,

Refer to the IEC standard for marking.

7.2 Durability and legibility of marking

Marking shall be durable and legible.

Compliance is checked by inspection and by trying to remove the marking by rubbing for 15 s each time, with two pieces of cloth, one soaked with water and the other of petroleum spirit.

The marking shall be legible after the test.

NOTE The petroleum spirit used should consist of a solvent hexane with a content of aromatics of 0.1 % volume percentage, a kauri-butanol value of 29, an initial boiling-point of approximately 65 °C, a density of approximately 69 °C and a density of approximately 0.68 g/cm³.

Regards,

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Work Instruction		Product Model Trace Code Rule All Models	
Doc. Name Trace code on product		Doc. No.	

Contents and Requirements

- The location: side of housing, and nearby input side.
- The Code1~3: factory code, Code4~5: Year, and Code6~7: Week, Code8: the day of week, Code9: lots
- Code8 "day": 1-Monday, 2-Tuesday, ..., 7-Sunday.
- Code9 "lots. No.": the lots series no. in one day, the No. rule: A,B,C,...X,Y,Z,2,3,...9, "0" can't be used if Arabic numerals are used up, then use small letter, a..y, "z" can't be used.
- Factort code: [Philips Electronics (Thailand) Ltd.]
- The tolerance of stamping code:
1) shift: $\pm 2.0\text{mm}$.
2) keep same location every time.

Factory	Year	week	day	Lots. No.
[C][I][C][I][Y][Y]	[Y][Y]	[W][W]	[D][D]	[Z]

EB-S TL5

Size: 6.40±0.00
2.47±0.05
0.02
18.50±0.05
0.6±0.01 (character thickness)

Font: Arial
High speed FH

11.8 / 10.2